To open the filter chamber



Turn over the Airpura

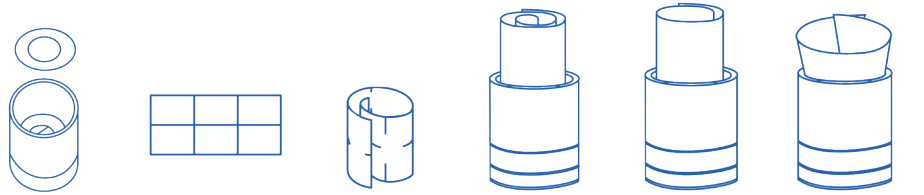
Remove the 4 retaining screws

Take off the cover

Remove the gasket

Remove all filters

Position the Prefilter inside the filter chamber



Place a felt gasket at the bottom of the filter chamber

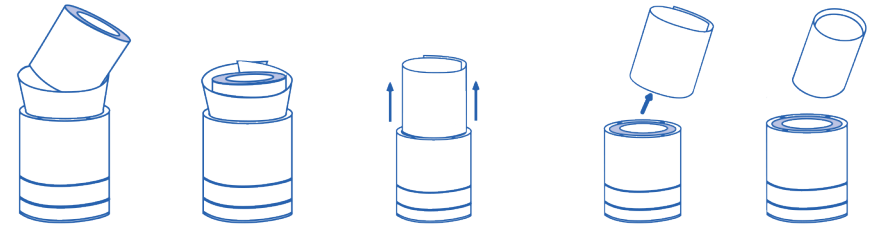
Unfold the filter slider (Supplied with replacement filters or on request Part#6F 001)

Roll it into a spiral

Insert the tube into the filter chamber inside the Prefilter

Let the spiral open to fill the opening

Open the top of the spiral to make a slight funnel



Insert the Carbon canister into the funnel and hold it straight

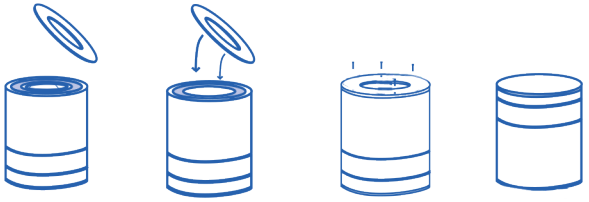
Let the canister slide down thefilter slider

Pull the filter slider up out of the cavity using both hands and let the canister slide to the bottom of the cavity

Remove the filter slider and fold it for further use

Slide in the Hepa filter

To close the filter chamber



Replace the gasket

Position the indentation in the cover into the center of the HEPA filter

Replace the 4 screws and tighten

Turn the Airpura back

Airpura AIR PURIFIERS

FORMALDEHYDE, VOCS AND PARTICLES

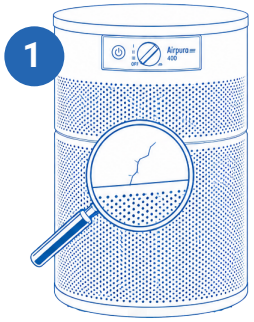
F400

user's manual



EXPERIENCE THE EVOLUTION OF CLEAN AND HEALTHY AIR AIRPURA.COM

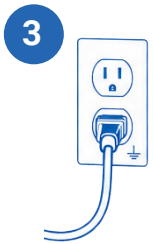
To begin using your Airpura



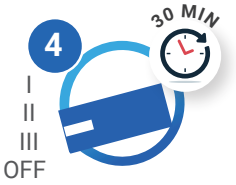
1. Inspect the exterior of your Airpura to verify there is no damage from shipping.If any damage is noted, please follow the instructions from the distributor returns policy.



2. Wipe the unit with a damp cloth to remove any dust from packaging.



3. Plug the unit into a regular grounded 110 volt outlet.



4. Turn on the unit to MAX and allow it to run for at least **30 minutes**



5. Set the variable speed control to the level you wish

The most efficient way to use your Airpura for regular air quality maintenance is to run it at a low speed 24 hours a day 7 days a week.

Always maintain a humidity level of approximately 40 % in your home to ensure the unit is operating at optimal levels. Overly humid conditions can have an adverse effect on the performance of the carbon. When using purifier with a dehumidifier, please keep dehumidifier at least **6 feet away.**



IMPORTANT SAFETY NOTE

PLEASE ENSURE AIR PURIFIER IS TURNED OFF WHEN PLUGGING INTO A POWER SOURCE.

FAILURE TO DO SO MAY RESULT IN MOTOR POTENTIALLY STALLING AND/OR BURNING.



Airpura Warranty

Scan the QR code to view the warranty and register your unit.

Discover your filters

Refer to the instructions on the last page to learn how to open your unit.



PREFILTER*
REPLACE: 1 YEAR

CARBON FILTER
REPLACE: 2 YEARS

HEPA FILTER
REPLACE: 3-5 YEARS

*Can be vacuumed from the exterior of the unit once a month or more often. Should be **replaced** at least after 12 months of use. To vacuum the prefilter, use the brush attachment on your vacuum cleaner and vacuum slowly around the mesh surface of the filter chamber.

Technical Specs

PREFILTER	Poly Prefilter	**WEIGHT**	23 lbs.
CHEMICAL GAS & ODOR FILTER	1" Carbon Filter 8-lbs,* Activated & Enhanced Carbon Filter (potassium permanganate, coconut shell) *± 8 oz*	**DIMENSIONS**	15.5 High, 12" Wide
MAIN PARTICLE FILTER	H13 HEPA Filter 99.97% Efficient at 0.3 microns	**COLORS**	Black, White, Champagne Mist, Soft Silver
VOLTAGE	110V-120V	**HOUSING MATERIALS**	Powder coat steel
FAN SPEED	395 CFM (Free Flow)	**FAN SPEED**	3 speed
AIR EXCHANGE PER HOUR	2	**CASTERS**	No
SOUND NOISE	25 db on low (at 6 feet) 54 db on high	**ETL CERTIFIED**	no 3067330 / UL 507 CSA C22.2#113

Air Purifiers Models And Filter Configurations

	Prefilter	Carbon	HEPA filter
ALTERNATIVES	Cotton prefilter Tar barrier	Super Gas	Super Hepa